For Residential and Commercial Applications

Job Name	Engineer / Architect	
Job Location	Wholesaler	
Submittal Date	Contractor	

14/24/34 Series Compression x Sweat Unions - Drill Through

Use: For use with instrumentation, hydraulic, and pneumatic systems. Designed for use with aluminum, copper, and plastic tubing. Not intended for use with steel tubing.

Design Features:

- Little to no tube preparation on Compression connection.
 Compression connections do not require flaring, soldering or other types of tube preparation
- Available in a broad range of sizes

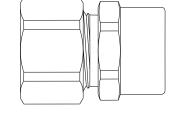


Operating Specifications:

Temperature: -65°- 250° F at maximum operating pressures

Working Pressure: See chart below

Vibration: Fair vibration resistance



WORKING PRESSURE		
PSI	Tube O.D.	Tube Wall (Inches)
400	1/8	0.030
400	3/16	0.030
300	1/4	0.030
300	5/16	0.032
200	3/8	0.032
200	1/2	0.032
150	5/8	0.035
100	3/4	0.035
75	7/8	0.035

Standard

FITTING MATERIAL SPECIFICATIONS		
Body	Brass	
Compression Sleeve	Brass	
Compression Nut	Brass, plated	

Low-lead

FITTING MATERIAL SPECIFICATION		
Body	Low-lead brass	
Compression Sleeve	Brass	
Compression Nut	Brass, plated	

Standard Part Listing:

\square	24 K	1/2" nom sweat x 1/4" OD tube, chrome plated
	14 C	1/2" nom sweat x 3/8" OD tube – drill through, chrome plated

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^{*} Plastic tubing requires a plastic insert and sleeve (see 60PT & 63PT submittal forms for details).

14/24/34 Series Compression x sweat Unions – Drill Through

Standard Part Listing (con't):

	14 CBT	1/2" nom sweat x 3/8" OD tube – drill through, chrome plated, plain tray, bulk
	14 R	1/2" nom sweat x 3/8" OD tube – drill through, rough brass
	14-1 RBT	1/2" nom sweat x 3/8" OD tube – unreamed, rough brass, plain tray, bulk
	14-2 RBT	1/2" nom sweat x 3/8" OD tube – body only, rough brass, plain tray, bulk
	34 C	1/2" nom sweat x 1/2" OD tube, chrome plated
	34 R	1/2" nom sweat x 1/2" OD tube, rough brass
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Low-lead Part Listing:

14X R	1/2" nom sweat x 3/8" OD tube – drill through, rough brass
14X-2 RB	1/2" nom sweat x 3/8" OD tube – body only, drill through, rough brass, bulk

PART DIMENSIONS (Inches)			
Model	DIM. A	НЕХ. В	
24	1.08	3/4	
14	1.08	3/4	
34	1.07	3/4	

